

PRODUCT IDENTIFICATION



Product Name: Sodium Bisulfite 25% Solution – Technical Grade (NaHSO₃)

CAS Number: 7631-90-5

Molecular Formula: HNaO₃S

Molecular Weight: 104.06 g/mol

Grade: Technical Grade

Purity / Concentration: 25%

Synonyms: Sodium Hydrogen Sulfite, Sodium Bisulfite Solution

PRODUCT OVERVIEW

Sodium Bisulfite 25% Solution (Technical Grade) is a versatile reducing agent and preservative. This solution, with an assay of 25.3%, is commonly used in water treatment to dechlorinate and control oxidation states. It also complies with relevant food-grade testing when applicable, and serves as a precursor in chemical syntheses.

Grade Significance: Technical Grade Sodium Bisulfite 25% Solution is suitable for industrial applications where high purity is not a strict requirement. It offers a cost-effective solution for applications like water treatment and chemical synthesis where trace impurities do not significantly impact the process.

CERTIFICATE OF ANALYSIS — TYPICAL VALUES

PARAMETER	UNIT	TYPICAL	MIN	MAX	TEST METHOD
Assay (wt%)	%	25.3	24	26	Titration with Iodine
Color (APHA)	APHA	15	—	30	ASTM D1209
pH	pH Units	4.5	4	5	pH Meter
Specific Gravity (20°C)	g/mL	1.22	1.21	1.23	Hydrometer
Heavy Metals (as Pb)	ppm	ND	—	5	ICP-OES
Iron (Fe)	ppm	1	—	5	ICP-OES

ND = Not Detected. Values are typical and may vary by lot.

PHYSICAL & CHEMICAL PROPERTIES

Appearance	Clear, colorless to pale yellow liquid	Form	Liquid
Flash Point	Not applicable (aqueous solution; not classified as flammable)	Specific Gravity	1.22
Solubility	Soluble in water and alcohol	Molecular Formula	HNaO ₃ S
Molecular Weight	104.06 g/mol		

APPLICATIONS

1. **Water Treatment** — Used as a reducing agent to dechlorinate water and control oxidation states, ensuring water quality meets regulatory standards. This helps remove excess chlorine and prevent corrosion in water systems.
2. **Food and Beverage** — Acts as a preservative to prevent spoilage and maintain the color and freshness of various food products. It complies with relevant food-grade testing when applicable.
3. **Chemical Synthesis** — Serves as a precursor in the synthesis of various chemicals, including dyes and pharmaceuticals. Its reducing properties are crucial for specific reaction pathways.
4. **Analytical Chemistry** — Used in redox titrations and as a reducing agent in various analytical procedures. It helps determine the concentration of oxidizing agents in a sample.
5. **Pharmaceuticals** — Used as a reducing agent in the manufacturing of certain pharmaceutical compounds. It plays a role in controlling the oxidation state of reactants during synthesis.
6. **Textile Industry** — Functions as a bleaching agent and antichlor in the textile industry. It helps remove excess chlorine after bleaching processes, preventing damage to fabrics.

STORAGE & HANDLING

Proper storage is crucial to maintain the stability and effectiveness of Sodium Bisulfite 25% Solution. Exposure to air and elevated temperatures can cause degradation, reducing its potency. As the product is harmful if swallowed, store in a tightly sealed container in a cool, well-ventilated area away from incompatible materials.

- Store in a cool, dry place away from direct sunlight.
- Use containers made of HDPE or glass to prevent chemical reactions.
- Avoid contact with strong oxidizing agents and acids.
- Ensure proper ventilation during handling.
- Maintain sealed containers; minimal headspace to reduce oxidation.
- PPE: gloves, splash goggles, and lab coat.

AVAILABLE PACKAGING

- 1 Quart
- 1 Gallon
- 5 Gallon
- 15 Gallon
- 55 Gallon
- 275 Gallon
- 330 Gallon

SAFETY SUMMARY (CROSS-REFERENCE TO SDS)

Signal Word: **Warning**



Hazard Statements:

- H302: Harmful if swallowed [Warning Acute toxicity, oral]

Emergency Contact: CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

For complete safety information, refer to the Safety Data Sheet (SDS) for this product.

Alliance Chemical | 204 South Edmond St, Taylor, Texas 76574 | 512-365-6838 | www.alliancechemical.com

Disclaimer: The information contained herein is believed to be accurate and represents the best information currently available to us. However, Alliance Chemical makes no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes.