

### PRODUCT IDENTIFICATION



**Product Name:** Phosphoric Acid 75 ACS Grade  
**CAS Number:** 7664-38-2  
**Molecular Formula:**  $H_3O_4P$   
**Molecular Weight:** 97.995 g/mol  
**Grade:** ACS Grade  
**Purity / Concentration:** 75%  
**Synonyms:** Orthophosphoric Acid, Phosphoric Acid 75%

### PRODUCT OVERVIEW

Alliance Chemical offers high-purity Phosphoric Acid 75% in ACS Grade, a clear and mobile liquid essential for precision-sensitive applications. With a verified assay of 75.3% and exceptionally low trace metal levels, this product is engineered for consistent chemical performance and reliability.

**Grade Significance:** ACS Grade signifies that this product meets the rigorous purity standards set by the American Chemical Society, ensuring it is suitable for demanding laboratory and analytical applications.

### CERTIFICATE OF ANALYSIS — TYPICAL VALUES

| PARAMETER                                | UNIT | TYPICAL     | MIN | MAX    | TEST METHOD        |
|------------------------------------------|------|-------------|-----|--------|--------------------|
| Assay (wt%)                              | %    | 75.3        | 75  | 88     | Titration          |
| Color (APHA)                             | APHA | 5           | —   | 10     | ASTM D1209         |
| Specific Gravity (20°C)                  | g/mL | 1.578       | —   | —      | USP <841>          |
| Residue After Ignition                   | %    | 0.0020      | —   | 0.0050 | ACS                |
| Arsenic (As)                             | ppm  | 0.02        | —   | 0.5    | ICP-MS             |
| Heavy Metals (as Pb)                     | ppm  | 0.05        | —   | 1      | ICP-MS             |
| Iron (Fe)                                | ppm  | 0.1         | —   | 1      | ICP-MS             |
| Chloride (Cl <sup>-</sup> )              | ppm  | 0.1         | —   | 5      | ISE                |
| Nitrate (NO <sub>3</sub> <sup>-</sup> )  | ppm  | 0.2         | —   | 5      | Ion Chromatography |
| Sulfate (SO <sub>4</sub> <sup>2-</sup> ) | ppm  | 0.5         | —   | 20     | Turbidimetry       |
| Reducing Substances                      | —    | Passes Test | —   | —      | ACS                |

ND = Not Detected. Values are typical and may vary by lot.

## PHYSICAL & CHEMICAL PROPERTIES

|                                      |                                                    |                            |                                                                                       |
|--------------------------------------|----------------------------------------------------|----------------------------|---------------------------------------------------------------------------------------|
| <b>Appearance</b>                    | Transparent, mobile liquid with water-like clarity | <b>Odor</b>                | Odorless                                                                              |
| <b>Form</b>                          | Liquid                                             | <b>Boiling Point</b>       | 158°C (316.4°F)                                                                       |
| <b>Melting / Freezing Point</b>      | 42°C (107.6°F)                                     | <b>Flash Point</b>         | Non-flammable                                                                         |
| <b>Specific Gravity</b>              | 1.57                                               | <b>Solubility</b>          | High water solubility, miscible with polar solvents, excellent aqueous dispersibility |
| <b>Molecular Formula</b>             | H <sub>3</sub> O <sub>4</sub> P                    | <b>Molecular Weight</b>    | 97.995 g/mol                                                                          |
| <b>Vapor Pressure (20°C)</b>         | 0.1 mmHg                                           | <b>Viscosity (25°C)</b>    | 1.5 cP                                                                                |
| <b>Refractive Index (20°C)</b>       | 1.333                                              | <b>Density (25°C)</b>      | 1.685 g/mL                                                                            |
| <b>Partition Coefficient (log P)</b> | -3.0                                               | <b>Decomposition Temp.</b> | Not defined for simple inorganic acid; stable under recommended storage               |

## APPLICATIONS

- Water Treatment** — Used as a pH adjuster to maintain optimal chemical balance and prevent corrosion within water distribution systems.
- Agriculture** — Functions as a critical raw material in the production of high-grade phosphate fertilizers that support crop health.
- Food and Beverage** — Serves as an acidity regulator and flavor enhancer in various food manufacturing processes, meeting stringent purity standards.
- Chemical Manufacturing** — Acts as a foundational reagent in the synthesis of specialized chemical compounds where impurity control is paramount.

## STORAGE & HANDLING

Proper storage is essential to prevent degradation and ensure the safety of your facility, as this acid is highly corrosive and causes severe skin burns. Containers must be kept tightly sealed in a cool, well-ventilated area to maintain chemical integrity and minimize vapor exposure risks.

- Store in a cool, dry, well-ventilated area away from incompatible materials.
- Use containers made of HDPE or glass to prevent reactions.
- Avoid contact with strong bases and oxidizing agents.
- Ensure proper personal protective equipment (PPE) is worn when handling.
- Keep container tightly closed when not in use to prevent moisture absorption.

## AVAILABLE PACKAGING

- 1 Quart
- 1 Gallon
- 5 Gallon
- 15 Gallon
- 55 Gallon
- 275 Gallon
- 330 Gallon

## SAFETY SUMMARY (CROSS-REFERENCE TO SDS)

Signal Word: **Danger**



Hazard Statements:

- H314: Causes severe skin burns and eye damage [Danger Skin corrosion/irritation]

**Emergency Contact:** CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

*For complete safety information, refer to the Safety Data Sheet (SDS) for this product.*

**Disclaimer:** The information contained herein is believed to be accurate and represents the best information currently available to us. However, Alliance Chemical makes no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes.