

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Ammonium Hydroxide 20% Technical Grade
Synonyms: azanium hydroxide, Ammonium Hydroxide
CAS Number: 1336-21-6
Grade/Purity: Technical
Product Type: Bases
Product Use: Industrial, Manufacturing or Laboratory use
Manufacturer/Supplier: Alliance Chemical, 204 South Edmond St, Taylor, Texas 76574
Information: 512-365-6838 | www.alliancechemical.com
Emergency: CHEMTEL - 800-255-3924 (24 Hours/Day, 7 Days/Week)

2. HAZARDS IDENTIFICATION

Signal Word: Danger

GHS Pictograms:



Hazard Statements:

H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H335	May cause respiratory irritation
H400	Very toxic to aquatic life

Precautionary Statements:

P234	Keep only in original packaging.
P260	Do not breathe dust, fume, gas, mist, vapours or spray.
P261	Avoid breathing dust, fume, gas, mist, vapours or spray.
P264	Wash hands and face thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, and eye/face protection.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P321	Specific treatment (see first-aid information on this label).
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	% MIN	% MAX	CAS #	EINECS# / ELINCS#	FORMULA	MOLECULAR WEIGHT
Ammonium Hydroxide	20	20	1336-21-6	215-647-6	NH ₄ OH	35.05 g/mol
Water	80	80	7732-18-5	231-791-2	H ₂ O	18.02 g/mol

4. FIRST-AID MEASURES

Eyes	Refer to the "General First Aid" section. Specific First Aid: For corrosives, in case of contact, immediately flush skin or eyes with running water for at least 30 minutes. Additional flushing may be required. (ERG, 2024)
Skin	Remove contaminated clothes. Rinse skin with plenty of water or shower for at least 15 minutes. Refer immediately for medical attention .
Inhalation	· Administer oxygen if breathing is difficult.
Ingestion	-- DO NOT perform mouth-to-mouth resuscitation; the victim may have ingested or inhaled the substance.

5. FIRE-FIGHTING MEASURES

Suitable Media	Dry chemical, CO ₂ , water spray. Use water spray to cool containers.
Unsuitable Media	Do not use a solid water stream as it may scatter and spread fire.
Protective Equipment	Wear self-contained breathing apparatus and full protective clothing.
Combustion Products	May include carbon oxides and other toxic fumes. See Section 10.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use PPE as described in Section 8. Ensure adequate ventilation. Evacuate personnel to safe areas.
Environmental	Prevent leakage or spillage from entering drains, sewers, or waterways.
Containment & Cleanup	Absorb with inert material. Collect in appropriate waste container. Dispose per applicable regulations.

7. HANDLING AND STORAGE

Safe Handling	Use with adequate ventilation. Avoid contact with skin, eyes, and clothing. Wash thoroughly after handling. Keep container closed when not in use.
Safe Storage	Store in a cool, dry, well-ventilated area. Use corrosion-resistant containers. Keep away from incompatible materials (see Section 10). Keep containers tightly closed.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use adequate ventilation. Provide eyewash stations and quick-drench showers accessible to areas of use.

Occupational Exposure Limits:

No established occupational exposure limits.

Eyes	Wear chemical safety goggles or face shield.
Skin	Wear chemical-resistant gloves and protective clothing.
Inhalation	For mist or aerosol applications (e.g., spray, atomization, pressure washing), use a NIOSH-approved half-face air-purifying respirator with combination acid gas / P100 cartridges. For dust exposure, an N95 or P100 particulate filter is acceptable. Ensure local exhaust ventilation.

Exposure limits sourced from NIOSH Pocket Guide and OSHA 29 CFR 1910.1000. Hazard classification from ECHA Classification and Labelling Inventory (CLP Annex VI).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, colorless liquid with strong ammonia odor
Odor	Characteristic
Median Particle Size	Not Applicable
Particle Size Distribution	Not Applicable
Particle Shape	Not Applicable
Surface Area	Not Applicable
Dustiness	Not Applicable
Hygroscopicity	Not Applicable
pH	Not Available
Melting Point	-57.5°C
Boiling Point	38°C
Flash Point	Not Available
Vapor Pressure	Not Available
Specific Gravity	0.92
Solubility	Fully soluble in water
Molecular Formula	NH ₄ OH
Molecular Weight	35.05 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Hazardous Reactions	None under normal processing conditions.
Conditions to Avoid	Heat, sparks, open flame, and incompatible materials.
Incompatible Materials	Strong acids, strong bases, reactive metals, water (for some concentrated forms).
Decomposition Products	May produce carbon oxides and other toxic fumes when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity: See Section 2 for GHS hazard classification.

IARC	Not listed as carcinogen.
NTP	Not listed as carcinogen.
OSHA	Not listed as carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Data not available. Avoid release to the environment.
Persistence	Not Available
Bioaccumulation	Not Available
Mobility in Soil	Not Available

13. DISPOSAL CONSIDERATIONS

Dispose of contents/container in accordance with applicable federal, state, and local regulations. Do not dispose of into drains or waterways.

14. TRANSPORT INFORMATION

US DOT	UN2672, Ammonia solution, 8, PG III
IMDG	UN2672, Ammonia solution, 8, PG III
IATA/ICAO	UN2672, Ammonia solution, 8, PG III
Marine Pollutant	No

15. REGULATORY INFORMATION

Regulatory listings not yet on file in this system; consult OSHA, EPA TSCA, EPCRA TRI, and California OEHHA directly.

SARA 311/312	See Section 2 for hazard classifications.
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16. OTHER INFORMATION

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